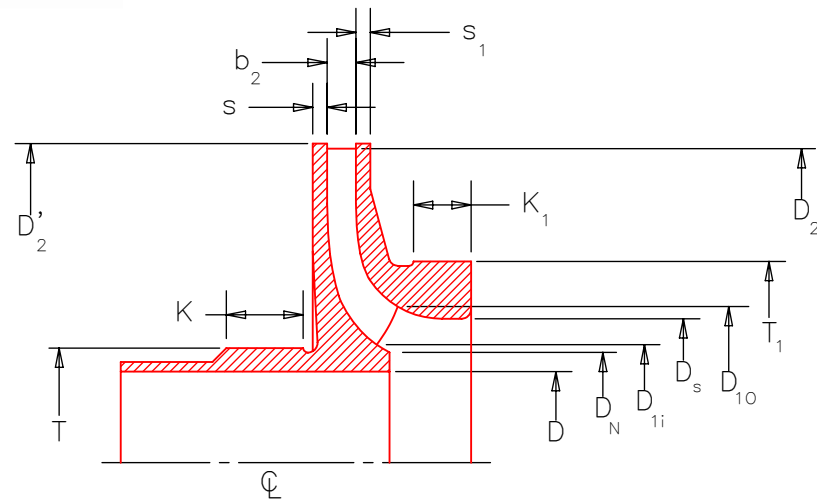
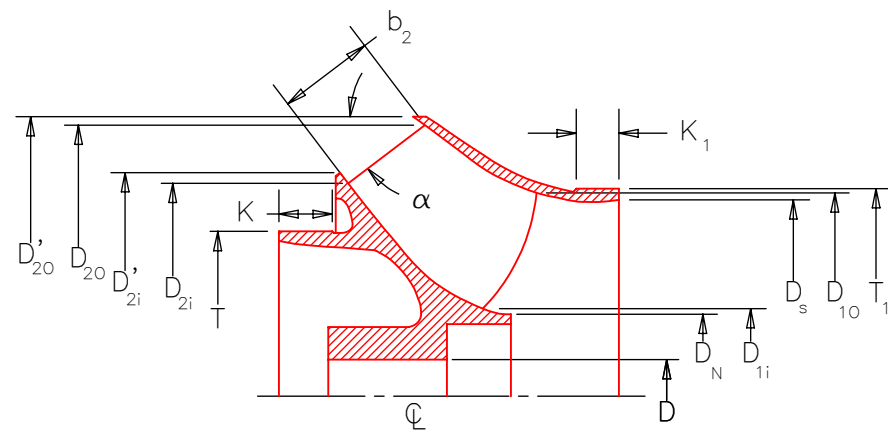
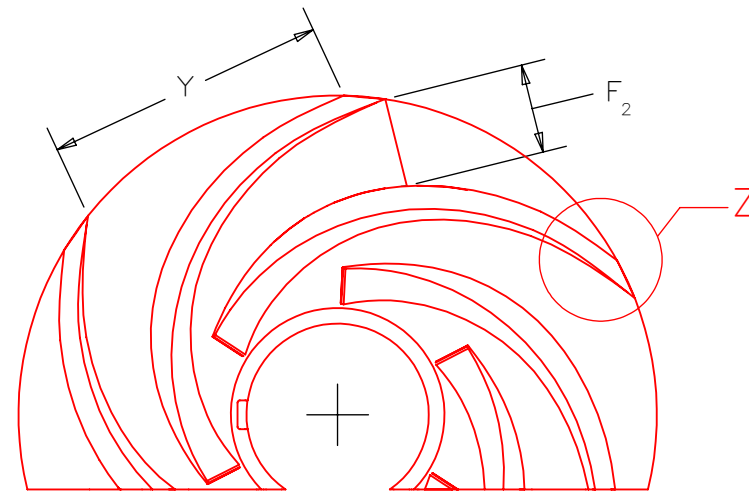




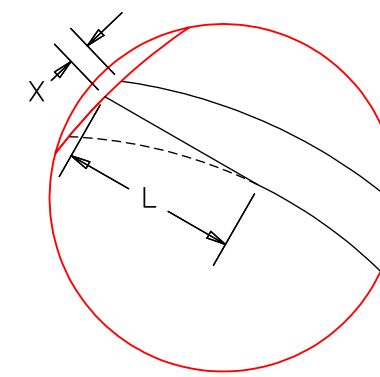
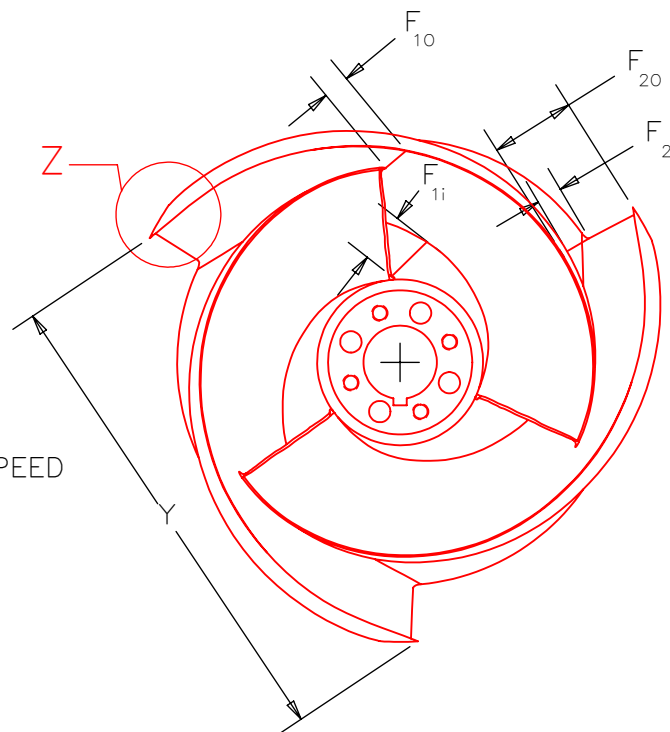
INSPECTION OF CRITICAL HYDRAULIC GEOMETRY SPARE IMPELLERS



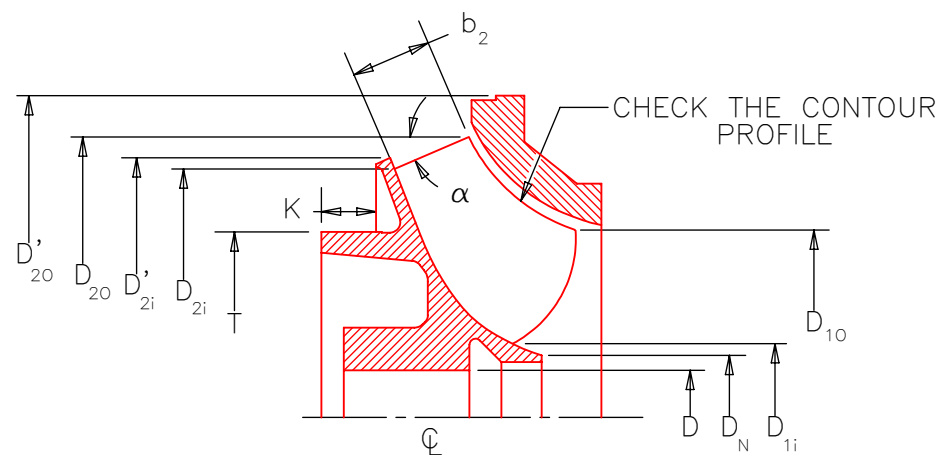
LOW SPECIFIC SPEED



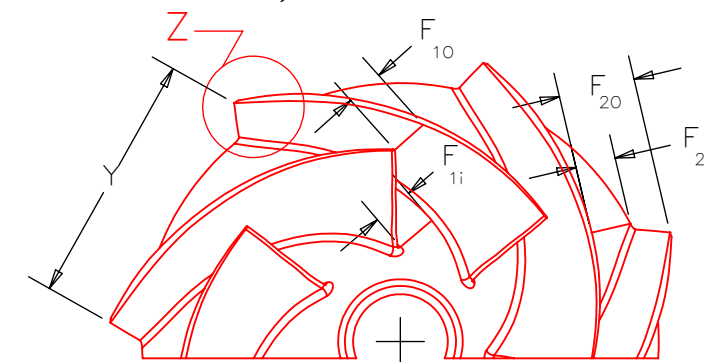
MEDIUM SPECIFIC SPEED



DETAIL Z
VANE UNDERFILING



SEMI-OPEN IMPELLER



RECORD OF DIMENSIONS			
DIM	ORIGINAL	SPARE	NOTES
VISUAL INSPECTION			
SURFACE FINISH			
D			
D'2			
D2			
Ds			
DN			
D1i			
D10			
D2i			
D20			
D'2i			
D'20			
T			
T1			
s			
s1			
b2			
K			
K1			
α			
F1i			
F10			
F2			
F2i			
F20			
L			
X			
Y			